

LAPRENE® 830901813 NERO - SEBS

Physical properties	Value	Unit	Test Standard
Density	76.5	lb/ft ³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	348	psi	ISO 37
Tensile stress at 300%, perpendicular	522	psi	ISO 37
Compression Set under constant strain at 70 °C, 24h	44	%	ISO 815
Tensile strain at break (TPE)	705	%	ISO 37
Tensile stress at break (TPE)	1280	psi	ISO 37
Shore A hardness-TPE, 3s	72	-	ISO 868
Tear strength	189	lb/in	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	329 - 347	°F
Zone2 temperature	347 - 365	°F
Zone3 temperature	356 - 374	°F
Nozzle temperature	365 - 383	°F
Mold temperature	68 - 104	°F

Typical extrusion processing conditions

Temperature	Value	Unit
Zone 1 temperature	329 - 347	°F
Zone 2 temperature	347 - 365	°F
Zone 3 temperature	356 - 374	°F
Die head temperature	374 - 392	°F

Other text information
Pre-drying

Drying not necessary

Longer pre-drying times/storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.